COMPDYN 2015 5th ECCOMAS Thematic Conference on Computational Methods in Structural Dynamics and Earthquake Engineering M. Papadrakakis, V. Papadopoulos, V. Plevris (eds.) Crete Island, Greece, 25–27 May 2015

DESIGN OF "DOG-BONE" CONNECTION: THE ROLE OF VERTICAL LOADS

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Keywords: Reduced Beam Section, "Dog-Bone" connections, Beam to column connection.

Abstract. A lot of efforts have been made in the last years in order to set up a valid methodology for the design Reduced Beam Section (RBS) connection. The research activity has been devoted both to analytical and to the experimental aspect. In particular, different experimental tests showed that RBS connections designed according to the most modern seismic codes are able to safeguard the connection due to the yielding of the adjacent RBS. But in all the past researches and experimental tests the role that vertical loads can play was neglected or not properly accounted for. This study proposes a new procedure for accurately computing the relation between RBS location, vertical load and amount of section reduction for ensuring that the yielding of beam-column connections is always avoided. This goal can be realized by requiring that plasticization occur in the reduced sections or in a reduced section and in an intermediate section of the beam.

1 INTRODUCTION

In the seismic design of moment resisting frames it is universally suggested the use of full-strength connections able to develop sufficient overstrength with respect to the connected beam to allow the complete development of the plastic rotation capacity of the beam. This design goal can be achieved provided that the connection overstrength is properly selected accounting for the strain-hardening occurring before flange local buckling and considering also the influence of random material variability [1].

Such high overstrength significantly affects the connection structural detail requiring strengthening elements such as reinforcing ribs, cover plates, haunches, etc; which significantly affects the cost of connections. For this reason experimental investigations on the cyclic response of partial-strength connections have gained new attention [2-11]. RBS connections can be considered a particular typology within the framework of partial-strength connections, because their flexural resistance is less than the one of the connected beam. RBS connections are also known with the name of "dog-bones" due to the reduction of the beam flange width by means of a "dog-bone" shape at a proper distance from the column flange.

The first idea of RBS was due to A. Plumier in 1980s [12] during a research project financed by the Luxembourg steel producer ARBED and the European Union with the aim of increasing the ductility of the structure by promoting the development of plastic hinges in the beams rather than in the columns. At that time the idea was patented by ARBED.

In 1994 Northridge earthquake and in 1995 Kobe earthquake a lot of unexpected damages to steel moment-resisting frames were observed. These damages were mainly due to the failure of welded beam-to-column connections. For these reasons ARBED waived any licensing fees and claims and RBS connections started to be investigated by a lot of researchers [13-29]

Since that time one of the main objective of the research concerning the "dog-bone" connections has been the development of design rules able to promote the beam yielding for safe-guarding the beam-to-column connections. [13-33]

In the following research activity, "dog-bone" connections have been used also for promoting the development of a collapse mechanism of global type. In fact, according to the traditional seismic design philosophy, structures have to remain in elastic range during seismic events having a return period comparable with the service life of the structure. On the contrary, in the case of destructive earthquakes, i.e. events with a return period of 475 years and as a consequence having low probability of occurrence, it is accepted the damage of both structural and nonstructural elements due to the development of dissipative mechanisms. Therefore, the plastic reserves of the structure have to be exploited, only in the case of rare major earthquakes, to dissipate the earthquake input energy in some zones (dissipative zones) of the structure which have to be properly selected. The column yielding has to be absolutely avoided, because, due to the action of axial forces and the premature occurrence of local buckling, they have a low available ductility. In addition, the failure modes which can result from column hinging could involve a limited number of dissipative zones. For these reasons, aiming at the complete development of the plastic reserves of the structure, modern seismic codes provide simple design criteria whose goal is the prevention of local failure modes and, instead, the promotion of a global mechanism, i.e. a collapse mechanism characterised by the hinging of all the beam ends and the hinging of the base sections of the first storey columns. So, it can be concluded that structures in high seismicity zones are normally designed to resist severe earthquakes by dissipating the input energy by means of inelastic deformations and, in order to maximize this effect, plastic hinges need to be developed at beam ends rather than in the columns in case of moment resisting frames (MRFs) [34-43]. However also in the case of other structural typologies the need to avoid the yielding of columns is always the desired goal and the development of a global mechanism is the main design objective [44-63].

In this paper the role played by the vertical load, the amount of the resistance reduction of the weakened section and the distance of RBS from the beam-to-column connection is clearly investigated. In particular, with the aim of obtaining the yielding of both "dog-bones", i.e. the safeguards of beam-to-column connections, the relations occurring among the three quantities above recalled are investigated, pointing out that during the experimental tests on the classical cantilever scheme (where just one "dog-bone" and just one beam-to-column connection are present, Fig.(1)) the obtained results can be affected by an error which could be avoided only by replacing the cantilever scheme with a structural scheme where the whole beam with both dog-bones, both beam-to-column connections and vertical loads are present. In the case of moment resisting frames, the design criterion suggested by seismic codes is the adoption of columns having a flexural resistance greater than that of the connected beams.

Even if the fulfilment of this design criterion, the so-called member hierarchy criterion, is generally able to prevent the development of storey mechanisms, but not sufficient to guarantee the formation of a collapse mechanism of global type, the respect of this hierarchy criterion often causes column oversize leading to design an uneconomical structure.

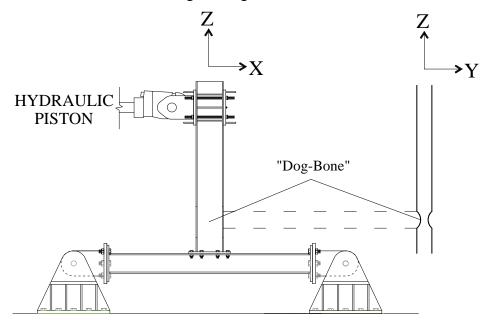


Figure 1:. Typical cantilever scheme for "dog-bone" experimental tests

The use of RBS connections can help to realize a more economical structure. In fact, the maximum moment transmitted by the beam to the column is reduced due to the yielding of "dog-bone", and, as a consequence, the maximum moment transmitted to the column is lower than the beam plastic moment. Finally, we can summarize the advantages which could come from the use of "dog-bone" connections:

- a) the collapse of beam-to-column connections can be prevented assuring the yielding of the beam in a pre-defined location which acts as a fuse;
- b) the weakened beam section is characterized by the decrease, with respect to the original section, of the width-to-thickness ratio of the flanges, i.e. a reduced local slenderness, which leads to the improvement of the plastic rotation capacity;
- c) for given beam sections, the use of "dog-bones" allows the development of a dissipative mechanism by means of columns having a section smaller than that required in the case of unweakened beams.

The above advantages are accompanied by design difficulties regarding both the definition of the "dog-bone" location, with respect to the beam-to-column connection, to prevent connection yielding and the definition of the magnitude of the weakening to be conferred to the beam section. The developed research is aimed to overcome such design difficulties. The goal of the work herein presented is the setting up of design rules regarding the magnitude of the weakening to be realised and the location of the weakened beam sections. In particular, the location of the weakened section has to be selected in order to assure the development of the plastic hinges in "dog-bones" and/or in intermediate beam sections, while the yielding of the beam-to-column connections has to be prevented.

2 LOCATION OF FIRST PLASTIC HINGE

One of the most important problem to be solved in seismic design of MRFs is the location of plastic hinges in the beams. Regarding this issue, considering that seismic action can be represented by means of an appropriate distribution of increasing horizontal forces, it is preliminarily necessary to observe which is the shape of the bending moment diagram of a generic beam subjected to both horizontal forces and vertical loads (Figure 2)).

We can apply the superposition principle by considering separately the effect of vertical loads and the effect of horizontal forces (Figure 2)). Therefore, the resulting bending moment diagram is given (Figure 3), where the sections corresponding to the beam ends (sections 1 and 5), those corresponding to the "dog-bone" locations (section 2 and 4) and that corresponding to the maximum bending moment (section 3) have been pointed out.

It is evident that the design parameters are the location of the "dog-bones" (which is denoted with the distance *a* in (Figure 3), and the magnitude of the weakening characterising the "dog-bones". This second parameter can be expressed in non-dimensional form as:

$$m_{db} = \frac{M_{p.db}}{M_{p}} \tag{1}$$

where $M_{p,db}$ is the plastic moment of the weakened beam section and M_p is the plastic moment of the complete beam section. In this phase of the design procedure the m_{db} value can assumed as fixed, while the location a of the "dog-bones" is to be properly selected. It is important to note that at the left side of the beam (beam sections 1 and 2) the bending moments due to vertical loads and horizontal forces have an opposite sign (one is anticlock-wise and another is clock-wise), while at the right side (beam sections 3 and 4) they have the same sign (clock-wise). Due to this consideration it is obvious that for increasing values of horizontal forces the first plastic hinge develops in beam section 4 or 5 rather than in beam section 1 or 2.

So the first problem to be solved is to find the conditions assuring that sections 1, 2, 3 and 5 remain in elastic range, while section 4 yields when seismic horizontal forces increase. To this aim it is useful to consider the expression of bending moment at the generic section x:

$$M(x) = M_A + T_A x - q \frac{x^2}{2} = M_A + \left(q \frac{L}{2} - \frac{M_A + M_B}{L}\right) x - q \frac{x^2}{2}$$
 (2)

and the value of x_{max} representing the abscissa where the bending moment has its maximum value:

$$x_{\text{max}} = \frac{L}{2} - \frac{M_A + M_B}{qL} \tag{3}$$

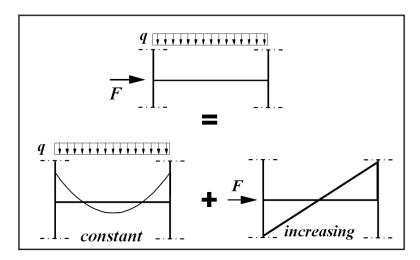


Figure 2. Bending moment due to vertical loads and seismic forces

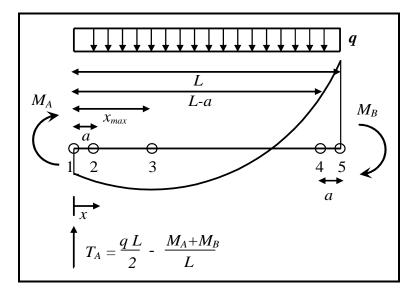


Figure 3. Total beam bending moment diagram.

Using Eq. (2) and (3) the bending moment in sections 1,2,3,4 and 5 can be expressed as:

Section 1
$$M(0) = M_A$$
 (4)

Section 2
$$M(a) = q \frac{a(L-a)}{2} - M_B \frac{a}{L} + \left(1 - \frac{a}{L}\right) M_A$$
 (5)

Section 3
$$M(x_{\text{max}}) = \frac{qL^2}{8} + \frac{M_A - M_B}{2} + \frac{(M_A + M_B)^2}{2qL^2}$$
 (6)

Section 4
$$M(L-a) = q \frac{a(L-a)}{2} + M_A \frac{a}{L} - \left(1 - \frac{a}{L}\right) M_B$$
 (7)

Section 5
$$M(L) = -M_B$$
 (8)

The conditions to be fulfilled in order to assure that sections 1, 2, 3 and 5 remain in elastic range, while section 4 yields when seismic horizontal forces increase are given by the following relationships:

Section 1
$$M_A < M_p$$
 (9)

Section 2
$$M(a) < m_{db} M_p$$
 (10)

Section 3
$$M(x_{\text{max}}) < M_p$$
 (11)

Section 4
$$M(L-a) = -m_{db}M_{p}$$
 (12)

Section 5
$$M(L) > -M_p \Rightarrow -M_B > -M_p \Rightarrow M_B < M_p$$
 (13)

It is easy to recognize that by combining the yielding condition of "dog-bone" of the right side (Eq. (12), section 4) with the value of bending moment at the abscissa x=L-a given by Eq.(7), an expression of M_B as a function of M_A can be obtained:

$$M_{B} = M_{A} \frac{a}{L - a} + q \frac{La}{2} + \frac{L}{L - a} m_{db} M_{P}$$
 (14)

This expression represents the relation occurring between the end moments when the first plastic hinge develops at section 4 corresponding to the right "dog-bone".

By means of Eqs. (14) and (2), it is possible to express the design requirements (9), (10), (11) and (13) as follows:

$$M_A < M_{A1}$$
 with $M_{A1} = M_p$ (15)

$$M_{A} < M_{A2} = \frac{m_{db}L}{L - 2a} M_{p} - q \frac{a(L - a)}{2}$$
 (16)

$$M_A < M_{A3}$$
 with $M_{A3} = \sqrt{2 q(L-a)^2 (1+m_{db}) M_p} - \left(\frac{q(L-a)^2}{2} + m_{db} M_p\right)$ (17)

$$M_A < M_{A5}$$
 with $M_{A5} = \frac{(1 - m_{db})L - a}{a} M_p - q \frac{L(L - a)}{2}$ (18)

Obviously, the first plastic hinge develops in the right "dog-bone" provided that Eq. (12) is satisfied. Under this condition, it is required that the second plastic hinge develops either in the left "dog-bone" or an intermediate beam section. On the contrary, the yielding of the beam ends close to the beam-to-column connections has to be prevented, because, as already stated, the use of "dog-bones" is also aimed at the protection of beam-to-column connections.

It is easy to recognise that increasing the seismic horizontal forces, i.e. increasing M_A , relationships (15), (16), (17) and (18) allow to identify the section where the second plastic hinge develops. To this scope, it is sufficient to control what is the minimum limit value among M_{AI} , M_{A2} , M_{A3} , M_{A5} . In other words, it is sufficient to identify the first relationship to be unsatisfied as far as M_A increases. Therefore, all the yielding conditions can be expressed by means of the limit values M_{Ai} (with i=1,2,3,5) of the bending moment M_A occurring at the first beam end. In particular, the condition:

$$M_{A3} < M_{A2}$$
 condition A (19)

identifies the *a* values assuring that the yielding of the beam in the section where the maximum sagging moment occurs (section 3) precedes the yielding of the left "dog-bone" (section 2); the condition:

$$M_{A3} < M_{A5}$$
 condition B (20)

identifies the a values assuring that the beam yielding (section 3) precedes the yielding of the connection B (section 5); the condition:

$$M_{A2} < M_{A5}$$
 condition C (21)

identifies the a values assuring that the left "dog-bone" yielding (section 2) precedes the yielding of the connection B (section 5); the condition:

$$M_{A3} < M_{A5}$$
 condition **D** (22)

identifies the *a* values assuring that the beam yielding (section 3) precedes the yielding of the left connection A (section 1); finally, the condition:

$$M_{A2} < M_{A1}$$
 condition E (23)

identifies the *a* values assuring that the yielding of the left "dog-bone" (section 2) precedes the yielding of the left connection A (section 1).

It is evident that conditions (20), (21), (22), (23) have to be absolutely satisfied, because they assure the development of the second plastic hinge either in the left "dog-bone" or in the intermediate beam section where the maximum sagging moment occurs, while the yielding of the connections at the beam ends is prevented. In other words, relationships (20), (21), (22) and (23) are the design requirements.

Conversely, condition (19), depending on its fulfilment or not, can be used to discern if the second plastic hinge develops in the left "dog-bone" or in the intermediate beam section. Such conditions give rise to the following non-dimensional relationships:

• condition A:

$$4\left(\frac{a}{L}\right)^{3} + \left(4\sqrt{2(1+m_{db})\frac{M_{p}}{qL^{2}}} - 8\right)\left(\frac{a}{L}\right)^{2} + \left(5+4m_{db}\frac{M_{p}}{qL^{2}} - 6\sqrt{2(1+m_{db})\frac{M_{p}}{qL^{2}}}\right)\left(\frac{a}{L}\right) + \\ -4m_{db}\frac{M_{p}}{qL^{2}} - 1 + 2\sqrt{2(1+m_{db})\frac{M_{p}}{qL^{2}}} < 0$$
 (24)

whose solutions are:

$$\frac{a}{L} < \frac{a_3}{L} \quad \text{and} \quad \frac{a_2}{L} < \frac{a}{L} < \frac{a_1}{L} \tag{25}$$

where:

$$\frac{a_1}{L} = 1 \qquad ; \qquad \frac{a_2}{L} = \frac{1}{2} - \sqrt{\frac{(1 + m_{db})}{2} \frac{M_p}{qL^2}} + \sqrt{\frac{(1 - m_{db})}{2} \frac{M_p}{qL^2}}
\frac{a_3}{L} = \frac{1}{2} - \sqrt{\frac{(1 + m_{db})}{2} \frac{M_p}{qL^2}} - \sqrt{\frac{(1 - m_{db})}{2} \frac{M_p}{qL^2}}$$
(26)

• condition B:

$$-\left(\frac{a}{L}\right)^{3} + \left(1 - 2\sqrt{2(1 + m_{db})\frac{M_{p}}{qL^{2}}}\right)\left(\frac{a}{L}\right)^{2} + \left(2(1 - m_{db})\frac{M_{p}}{qL^{2}} + 2\sqrt{2(1 + m_{db})\frac{M_{p}}{qL^{2}}}\right)\left(\frac{a}{L}\right) + \\ -2(1 - m_{db})\frac{M_{p}}{qL^{2}} < 0 \tag{27}$$

whose solution are:

$$\frac{a_6}{L} < \frac{a}{L} < \frac{a_5}{L} \quad \text{and} \quad \frac{a}{L} > \frac{a_4}{L}$$
 (28)

where:

$$\frac{a_4}{L} = 1 \; ; \; \frac{a_5}{L} = -\sqrt{2(1 + m_{db})\frac{M_p}{qL^2}} + 2\sqrt{\frac{M_p}{qL^2}} \quad ; \; \frac{a_6}{L} = -\sqrt{2(1 + m_{db})\frac{M_p}{qL^2}} - 2\sqrt{\frac{M_p}{qL^2}}$$
 (29)

• condition C:

$$-2\left(\frac{a}{L}\right)^{4} + 5\left(\frac{a}{L}\right)^{3} - 4\left(1 + \frac{M_{p}}{qL^{2}}\right)\left(\frac{a}{L}\right)^{2} + \left(1 + 2(3 - m_{db})\frac{M_{p}}{qL^{2}}\right)\frac{a}{l} - 2(1 - m_{db})\frac{M_{p}}{qL^{2}} < 0 \tag{30}$$

whose solutions are:

$$\frac{a}{L} < \frac{a_8}{L}$$
 and $\frac{a}{L} > \frac{a_7}{L}$ (31)

where:

$$\frac{a_7}{l} = 1 \qquad ; \qquad \frac{a_8}{l} = \frac{1}{2} + \frac{1}{6} \sqrt[3]{T} - 6 \frac{\frac{2}{3} \frac{M_p}{q l^2} - \frac{1}{12}}{\sqrt[3]{T}}$$
(32)

with:

$$T = -108m_{db} \frac{M_p}{qL^2} + 3 \left[-3 + 72 \frac{M_p}{qL^2} - 576 \left(\frac{M_p}{qL^2} \right)^2 + 1296m_{db}^2 \left(\frac{M_p}{qL^2} \right)^2 + 1536 \left(\frac{M_p}{qL^2} \right)^3 \right]^{1/2}$$
(33)

• condition D:

condition D can be written as follows (by expressing relationship (22) by means of M_{A1} and M_{A3} values given by Eqs. (15) and (17), respectively):

$$-\left[\frac{a}{L} + \left(1 - \sqrt{2(1+m)\frac{M_{p}}{qL^{2}}}\right)\right]^{2} < 0 \tag{34}$$

therefore, condition D is always satisfied.

• condition E:

By means of Eq.(15) and (16) this condition provides:

$$2\left(\frac{a}{L}\right)^{3} - 3\left(\frac{a}{L}\right)^{2} - \left(4\frac{M_{p}}{qL^{2}} - 1\right)\left(\frac{a}{L}\right) + 2(1 - m)\frac{M_{p}}{qL^{2}} > 0$$
(35)

In order to show that this condition is always verified when the condition C is verified, it is useful to write the condition C (Eq.(31)) in the following way:

$$\left(\frac{a}{L} - 1\right) \left[-2\left(\frac{a}{L}\right)^{3} + 3\left(\frac{a}{L}\right)^{2} - \left(1 + 4\frac{M_{p}}{qL^{2}}\right)\left(\frac{a}{L}\right) + 2(1 - m)\frac{M_{p}}{qL^{2}}\right] < 0$$
(36)

Being a/L < 1 this relation is equivalent to require:

$$\left[-2\left(\frac{a}{L}\right)^{3} + 3\left(\frac{a}{L}\right)^{2} - \left(1 + 4\frac{M_{p}}{qL^{2}}\right)\left(\frac{a}{L}\right) + 2(1 - m)\frac{M_{p}}{qL^{2}} \right] > 0$$
(37)

Now it is easy to verify that the first member of Eq. (35) is greater than the first member of Eq. (37) when the following relation is satisfied:

$$-4\left(\frac{a}{L}\right)^3 + 6\left(\frac{a}{L}\right)^2 - 2\left(\frac{a}{L}\right) < 0 \tag{38}$$

The solutions of Eq. (38) are:

$$\frac{a}{L} > 1 \qquad \text{and} \qquad 0 < \frac{a}{L} < \frac{1}{2} \tag{39}$$

Now it can be observed that, being a/L < 1/2 (which means that a "dog-bone" cannot be located beyond the midspan), Eq. (38) is always true, and so condition E is always satisfied if condition C is satisfied. Therefore, in the range 0 < a/L < 1/2, which is the significant one from the design point of view, only the three conditions A, B and C remain to be analysed. These three remaining condition provide the following significant solutions (32):

condition A
$$\frac{a}{L} < \frac{a_3}{L}$$
 and $\frac{a}{L} > \frac{a_2}{L}$ (40)

which is obtained from Eqs. (25) and (26);

$$\mathbf{condition B} \quad \frac{a}{L} < \frac{a_5}{L} \tag{41}$$

which is obtained from Eqs. (28) and (29) by observing that a_6 provides negative values which are not significant;

$$condition C \quad \frac{a}{L} < \frac{a_8}{L} \tag{42}$$

which is obtained from Eqs. (31) and (32). Therefore, taking into account that condition A has to be used only to recognise the location of the second plastic hinge which can develop either at the left "dog-bone" or at an intermediate beam section, it means that conditions B and C show the existence of an upper bound concerning the parameter a expressing the "dog-bone" location (this upper bound value is given by the minimum value between a_5 and a_8).

Therefore, the design solution concerning the "dog-bone" location can be expressed as follows: the smallest value between a_5 and a_8 is the upper bound of a, while the location of the second plastic hinge depends on a_2 and a_3 value; in particular, according to Eq. (40), if $a < a_3$ or $a > a_2$ the second plastic hinge develops in the intermediate beam section, where the maximum sagging moment occurs, otherwise the second plastic hinge occurs at the left "dogbone". In addition, when relation (40) is satisfied, the location x_{max} of the second plastic hinge where the maximum sagging moment occurs can be determined by solving the following equation:

$$T(x) = T_A - qx = \frac{qL}{2} - \frac{M_A + M_B}{L} - qx = 0$$
 (43)

which provides:

$$x_{\text{max}} = \frac{L}{2} - \frac{M_A + M_B}{qL} = \frac{L - a}{2} - \frac{M_A}{q(L - a)} - \frac{m_{db}M_p}{q(L - a)}$$
(44)

The value of M_A to be used in relationship (43) is equal to M_{A3} consistently with condition A expressed by Eq. (19). By substituting the M_{A3} value in Eq. (44) x_{max} becomes:

$$x_{\text{max}} = L - a - \left(\frac{2M_p(1 + m_{db})}{q}\right)^{1/2}$$
 (45)

3 LOCATION OF THE SECOND PLASTIC HINGE:

As the expression for computing a_8/L is particularly complex, in order to identify the governing limit value of a/L, a numerical analysis has been carried out. For any given value of m_{db} , by varying the non-dimensional parameter M_p/qL^2 in the range between 1/16 and zero, which covers all the possible design situations, the values of a_2 , a_3 , a_5 and a_8 have been computed. The results of this numerical analysis is presented in Tables 1,2 and 3 for m_{db} equal to 0.4, 0.5, 0.6, 0.7, 0.8, and 0.9 respectively. In addition, the curves representing the values of a_2 , a_3 , a_5 and a_8 are plotted in figures 4,5,6,7,8 and 9. From the analysis of the above recalled figures it is evident the existence of two limit values of qL^2/M_p which are $q_{lim1}L^2/M_p$ and $q_{lim2}L^2/M_p$. The first one represents the value for which a_2 , a_5 and a_8 are coincident while the second one represents the value for which a_3 , a_5 and a_8 are coincident. These values have been highlighted in bold type in Tables 1-6. Such limit values can be easily determined by means of relationships (26) and (29) providing a_2 , a_3 , and a_5 . In fact, q_{lim1} can be obtained by equating a_2 and a_5 , while q_{lim2} can be obtained by equating a_3 and a_5 . The following relationships are thus obtained:

$$q_{\lim 1} = \frac{4M_p}{L^2} \left(5 - \sqrt{8(1 - m_{db})} - 2\sqrt{2(1 + m_{db})} + \sqrt{1 - m_{db}^2} \right) \tag{46}$$

$$q_{\lim 2} = \frac{4M_p}{L^2} \left(5 + \sqrt{8(1 - m_{db})} - 2\sqrt{2(1 + m_{db})} - \sqrt{1 - m_{db}^2} \right) \tag{47}$$

As a conclusion, the design solution concerning the "dog-bone" location and its influence on the location of the second plastic hinge can be expressed as follows:

case q<q_{lim1}: the design requirement is $a < a_8$, while, regarding the development of the second plastic hinge, if $a < a_2$ the yielding of the second "dog-bone" occurs, otherwise the yielding of the beam develops;

case q_{lim1} < \mathbf{q} < \mathbf{q} _{lim2}: the design requirement is $a < a_5$, while, regarding the development of the second plastic hinge, if $a > a_3$ the yielding of the second "dog-bone" occurs, otherwise the yielding of the beam develops;

case $q > q_{lim2}$: the design requirement is $a < a_8$, while, regarding the development of the second plastic hinge, it always develops at the intermediate beam section where the maximum sagging moment occurs.

The result above reported clarifies the role played by the vertical load q concerning the "dog-bone" location. In particular, it can be noted that, for a given value of the "dog-bone" non-dimensional resistance m_{db} , the increase of the vertical load q causes a decrease of the maximum allowed value of a/L.

Similarly, for a given value of the vertical load q, the increase of m_{db} leads to the decrease of the admissible range for a/L. In addition, by means of the described figures, it is possible to understand what happens when the a/L upper limit for the location of the "dog-bones" is not respected. In fact, it is sufficient to observe which are the conditions providing the limit value of a_8/L and a_5/L .

When $q_{lim1} < q < q_{lim2}$, then the design limit of a/L is given by a_5/L , i.e. condition B (Eq. (41)) which identifies the a values assuring that the beam yielding (section 3) precedes the yielding of the right connection (section 5). It means that, if a/L is greater than a_5/L the second plastic hinge occurs in the beam-to-column connection located at section 5.

When $q < q_{lim1}$ or $q > q_{lim2}$ the governing condition is the one corresponding to a_8/L limit, i.e. condition C which identifies the a values assuring that the left "dog-bone" yielding (section 2) precedes the yielding of connection B (section 5). It means that, if a/L is greater than a_8/L , the second plastic hinge occurs in the beam-to-column connection located at the B end.

		$m_{db} = 0.4$					$m_{db} = 0.5$		
qL^2/M_p	a ₂ /L	a ₃ /L	a ₅ /L	a ₈ /L	qL^2/M_p	a ₂ /L	a ₃ /L	a ₅ /L	a ₈ /L
0.01	-2.3894	-13.3438	3.2668	0.2998	0.01	-3.1603	-13.1603	2.6795	0.2498
0.50	0.0914	-1.4578	0.4620	0.2892	0.50	0.1340	-1.4319	0.2679	0.2260
1.00	0.2111	-0.8844	0.3267	0.2777	1.00	0.2412	-0.8660	0.1895	0.2020
1.52	0.2653	-0.6244	0.2653	0.2653	1.61	0.2113	-0.5774	0.2113	0.2113
2.00	0.2957	-0.4789	0.2310	0.2533	2.00	0.2887	-0.4659	0.1547	0.1792
3.00	0.3332	-0.2993	0.1886	0.2282	3.00	0.3170	-0.2887	0.1340	0.1588
4.00	0.3555	-0.1922	0.1633	0.2039	4.00	0.3363	-0.1830	0.1198	0.1412
5.00	0.3708	-0.1191	0.1461	0.1817	5.00	0.3506	-0.1109	0.1094	0.1263
6.00	0.3820	-0.0652	0.1334	0.1623	6.00	0.3617	-0.0577	0.1013	0.1137
7.00	0.3908	-0.0232	0.1235	0.1457	7.00	0.3706	-0.0163	0.0947	0.5000
8.00	0.3979	0.0106	0.1155	0.1316	8.00	0.3780	0.0171	0.0893	0.0942
9.00	0.4037	0.0386	0.1089	0.1197	9.00	0.3843	0.0447	0.0847	0.0866
10.00	0.4086	0.0622	0.1033	0.1095	10.00	0.3896	0.0680	0.0808	0.0800
11.00	0.4129	0.0826	0.0985	0.1009	<i>10.68</i>	0.3880	0.0820	0.0820	0.0820
11.71	0.4156	0.0955	0.0955	0.0955	11.00	0.3943	0.0881	0.0774	0.0743
12.00	0.4166	0.1004	0.0943	0.0934	12.00	0.3985	0.1057	0.0743	0.0693
13.00	0.4199	0.1161	0.0906	0.0869	13.00	0.4022	0.1211	0.0716	0.0650
14.00	0.4228	0.1300	0.0873	0.0812	14.00	0.4055	0.1349	0.0692	0.0611
15.00	0.4254	0.1426	0.0843	0.0762	15.00	0.4085	0.1473	0.0670	0.0577
16.00	0.4278	0.1539	0.0817	0.0718	16.00	0.3525	0.1585	0.1080	0.1242

Table 1. Values of a_2 , a_3 , a_5 and a_8 for $m_{db} = 0.4$ and $m_{db} = 0.5$.

$m_{db} = 0.6$					$m_{db} = 0.7$					
qL^2/M_p	a ₂ /L	a ₃ /L	a ₅ /L	a ₈ /L	qL^2/M_p	a ₂ /L	a ₃ /L	a ₅ /L	a ₈ /L	
0.01	-3.9721	-12.9164	2.1115	0.1998	0.01	-4.8466	-12.5925	1.5609	0.1498	
0.50	-0.1325	-1.3974	0.2986	0.1881	0.50	-0.2561	-1.3516	0.2207	0.1392	
1.00	0.0528	-0.8416	0.2111	0.1765	1.00	-0.0347	-0.8093	0.1561	0.1291	
1.73	0.1604	-0.5189	0.1604	0.1604	1.91	0.1130	-0.4477	0.1130	0.1130	
2.00	0.1838	-0.4487	0.1493	0.1548	2.00	0.1219	-0.4258	0.1104	0.1115	
3.00	0.2418	-0.2746	0.1219	0.1359	3.00	0.1913	-0.2559	0.0901	0.0970	
4.00	0.2764	-0.1708	0.1056	0.1198	4.00	0.2327	-0.1546	0.0780	0.0853	
5.00	0.3000	-0.1000	0.0944	0.1064	5.00	0.2609	-0.0855	0.0698	0.0757	
6.00	0.3174	-0.0477	0.0862	0.0953	6.00	0.2817	-0.0345	0.0637	0.0679	
7.00	0.3310	-0.0071	0.0798	0.0861	7.00	0.2979	0.0051	0.0590	0.0615	
8.00	0.3419	0.0257	0.0746	0.0783	8.00	0.3110	0.0371	0.0552	0.0560	
9.00	0.3509	0.0528	0.0704	0.0717	8.59	0.3176	0.0533	0.0533	0.0533	
9.65	0.3560	0.0680	0.0680	0.0680	9.00	0.3218	0.0636	0.0520	0.0515	
10.00	0.3586	0.0758	0.0668	0.0661	10.00	0.3309	0.0860	0.0494	0.0475	
11.00	0.3652	0.0955	0.0637	0.0612	11.00	0.3388	0.1053	0.0471	0.0442	
12.00	0.3709	0.1127	0.0609	0.0570	12.00	0.3457	0.1221	0.0451	0.0412	
13.00	0.3760	0.1279	0.0586	0.0534	13.00	0.3517	0.1369	0.0433	0.0386	
14.0	0.3805	0.1414	0.0564	0.0501	14.00	0.3571	0.1501	0.0417	0.0363	
15.0	0.3845	0.1536	0.0545	0.0472	15.00	0.3620	0.1620	0.0403	0.0343	
16.0	0.3882	0.1646	0.0528	0.0446	16.00	0.3663	0.1727	0.0390	0.0325	

Table 2. Values of a_2 , a_3 , a_5 and a_8 for $m_{db} = 0.6$ and $m_{db} = 0.7$

		$m_{db}=0.8$					$m_{db}=0.9$		
qL^2/M_p	a_2/L	a ₃ /L	a ₅ /L	a ₈ /L	qL^2/M_p	a_2/L	a ₃ /L	a ₅ /L	a ₈ /L
0.01	-5.8246	-12.1491	1.0263	0.0998	0.01	-7.0107	-11.4829	0.5064	0.0499
0.50	-0.3944	-1.2889	0.1451	0.0915	0.50	-0.5622	-1.1946	0.0716	0.0451
1.00	-0.1325	-0.7649	0.1026	0.0840	1.00	-0.2511	-0.6983	0.0506	0.0410
2.00	0.0528	-0.3944	0.0726	0.0715	2.00	-0.0311	-0.3473	0.0358	0.0345
2.16	0.0698	-0.3604	0.0698	0.0698	2.58	0.0316	-0.2473	0.0316	0.0316
3.00	0.1349	-0.2303	0.0593	0.0619	3.00	0.0664	-0.1918	0.0292	0.0297
4.00	0.1838	-0.1325	0.0513	0.0543	4.00	0.1245	-0.0991	0.0253	0.0260
5.00	0.2172	-0.0657	0.0459	0.0482	5.00	0.1641	-0.0359	0.0226	0.0231
6.00	0.2418	-0.0164	0.0419	0.0433	6.00	0.1934	0.0108	0.0207	0.0208
7.00	0.2610	0.0219	0.0388	0.0392	6.24	0.1993	0.0203	0.0203	0.0203
7.48	0.2688	0.0375	0.0375	0.0375	7.00	0.2161	0.0471	0.0191	0.0189
8.00	0.2764	0.0528	0.0363	0.0358	8.00	0.2345	0.0764	0.0179	0.0173
9.00	0.2892	0.0784	0.0342	0.0330	9.00	0.2497	0.1006	0.0169	0.0159
10.00	0.3000	0.1000	0.0325	0.0305	10.00	0.2625	0.1211	0.0160	0.0147
11.00	0.3093	0.1186	0.0309	0.0284	11.00	0.2736	0.1387	0.0153	0.0137
12.00	0.3174	0.1349	0.0296	0.0266	12.00	0.2832	0.1541	0.0146	0.0129
13.00	0.3246	0.1492	0.0285	0.0249	13.00	0.2917	0.1677	0.0140	0.0121
14.00	0.3310	0.1620	0.0274	0.0235	14.00	0.2993	0.1798	0.0135	0.0114
15.00	0.3367	0.1734	0.0265	0.0222	15.00	0.3061	0.1906	0.0131	0.0108
16.00	0.3419	0.1838	0.0257	0.0210	16.00	0.3122	0.2004	0.0127	0.0102

Table 3. Values of a_2 , a_3 , a_5 and a_8 for $m_{db} = 0.8$ and $m_{db} = 0.9$.

The above observations show that experimental tests on the classical cantilever scheme, as depicted in Figure 1 cannot be completely exhaustive, because the information coming from these tests are not able to assure that the second plastic hinge develops in the beam section, where the maximum bending moment occurs, or in the second dog-bone rather than in the beam-to-column connection located at the B end close to the tested "dog-bone". It is interesting to note that the q_{lim} value already found in [34] for full-strength beam-to-column joints can be obtained as a particular case from Eqs. (46) and (47). In fact, for $m_{db} = 1$, i.e. in absence of "dog-bones", the above equations provide:

$$q_{\lim 1} = q_{\lim 2} = q_{\lim} = \frac{4M_{p}}{L^{2}}$$
 (48)

Comparing figures 3-9 it is evident that the range where "dog bones" can be located, assuring the protection of the beam-to-column connections, decreases as m_{db} increases. In particular, for high values of m_{db} the width of such range is so limited that it could be incompatible with the length of the weakened beam zone required for an appropriate spreading of plasticity.

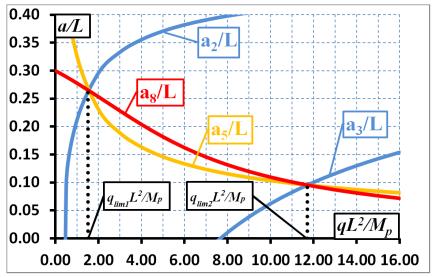


Figure 4: Limit values a_2/L , a_3/L , a_5/L and a_8/L for $m_{db} = 0.4$

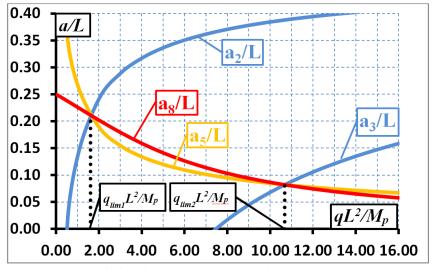


Figure 5: Limit values a_2/L , a_3/L , a_5/L and a_8/L for $m_{db} = 0.5$

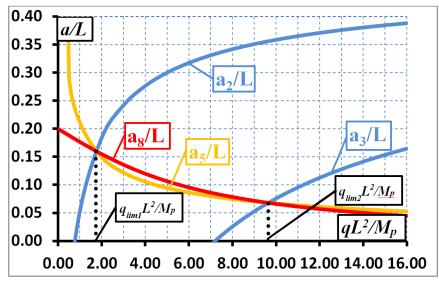


Figure 6: Limit values a_2/L , a_3/L , a_5/L and a_8/L for $m_{db} = 0.6$

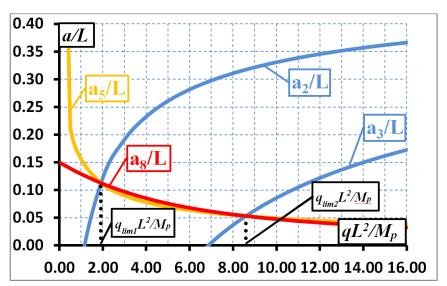


Figure 7: Limit values a_2/L , a_3/L , a_5/L and a_8/L for $m_{db} = 0.7$

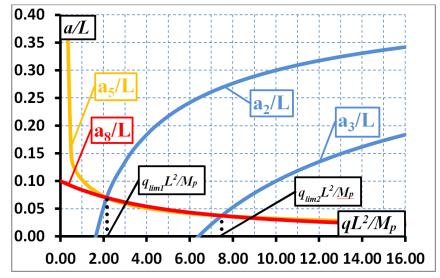


Figure 8: Limit values a_2/L , a_3/L , a_5/L and a_8/L for $m_{db} = 0.8$

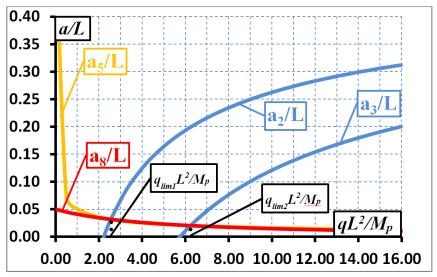


Figure 9: Limit values a_2/L , a_3/L , a_5/L and a_8/L for $m_{db} = 0.9$.

4 DESIGN ABACUS FOR "DOG-BONE" LOCATION

The solution obtained in the previous section, needs the evaluation of q_{lim1} , q_{lim2} , a_5/L , a_8/L and at least one between a_7/L and a_3/L .

From a practical point of view, it could appear too complex. In order to simplify the solution of the problem, it is of fundamental importance to highlight that the design goal consists in the protection of the beam-to-column connections, i.e. yielding of both "dog-bones" or yielding of one "dog-bone" and of a beam cross section. With the aim of obtaining this design objective it is sufficient to consider only the limit value of a/L provided by the minimum between a_5/L and a_8/L . This value can be obtained varying m_{db} for a fixed vertical load q and beam plastic moment M_p . In other words, for a given qL^2/M_p the curve representing the upper limit of a/L as a function of m_{db} can be obtained as depicted in Figure 10). This figure is, substantially, a design abacus for "dog-bone" location.

m_{db}	$\frac{qL^2}{M_p} = 0$	$\frac{qL^2}{M_p} = 1$	$\frac{qL^2}{M_p} = 2$	$\frac{qL^2}{M_p} = 3$	$\frac{qL^2}{M_p} = 4$	$\frac{qL^2}{M_p} = 5$	$\frac{qL^2}{M_p} = 6$	$\frac{qL^2}{M_p} = 7$	$\frac{qL^2}{M_p} = 8$
0.30	0.350	0.331	0.274	0.224	0.194	0.173	0.158	0.146	0.137
0.35	0.325	0.304	0.252	0.206	0.178	0.160	0.146	0.135	0.126
0.40	0.300	0.278	0.231	0.189	0.163	0.146	0.133	0.123	0.116
0.45	0.275	0.252	0.210	0.171	0.149	0.133	0.121	0.112	0.105
0.50	0.250	0.226	0.189	0.155	0.134	0.120	0.109	0.101	0.095
0.55	0.225	0.201	0.169	0.138	0.120	0.107	0.098	0.090	0.085
0.60	0.200	0.176	0.149	0.122	0.106	0.094	0.086	0.080	0.075
0.65	0.175	0.153	0.130	0.106	0.092	0.082	0.075	0.069	0.065
0.70	0.150	0.129	0.110	0.090	0.078	0.070	0.064	0.059	0.055
0.75	0.125	0.106	0.091	0.075	0.065	0.058	0.053	0.049	0.046
0.80	0.100	0.084	0.072	0.059	0.051	0.046	0.042	0.039	0.036
0.85	0.075	0.062	0.053	0.044	0.038	0.034	0.031	0.029	0.026
0.90	0.050	0.041	0.034	0.029	0.025	0.023	0.021	0.019	0.017
0.95	0.025	0.020	0.017	0.015	0.013	0.011	0.010	0.009	0.008
1.00	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000

Table 4. Limit values of a/L for "dog-bone" location

In fact, it includes all the design variables expressed in non-dimensional form. The abacus can be useful also to understand the role played by several parameters. The numerical values used to build Figure 10) are reported in Table 4 and Table 5. In particular, it is important to underline that, for a given value of qL^2/M_p , an increase of m_{db} causes the decrease of the admissible value of a/L and, in the case $m_{db}=1$, an a/L value equal to zero is provided independently of qL^2/M_p . In addition, increasing the vertical load, the admissible a/L value decreases.

Table 5. Limit values of a/L for "dog-bone" location

m_{db}	$\frac{qL^2}{M_p} = 9$	$\frac{qL^2}{M_p} = 10$	$\frac{qL^2}{M_p} = 11$	$\frac{qL^2}{M_p} = 12$	$\frac{qL^2}{M_p} = 13$	$\frac{qL^2}{M_p} = 14$	$\frac{qL^2}{M_p} = 15$	$\frac{qL^2}{M_p} = 16$
0.30	0.129	0.123	0.117	0.112	0.107	0.099	0.093	0.087
0.35	0.119	0.113	0.108	0.103	0.096	0.090	0.084	0.079
0.40	0.109	0.103	0.098	0.093	0.087	0.081	0.076	0.072
0.45	0.099	0.094	0.090	0.084	0.078	0.073	0.069	0.065
0.50	0.089	0.085	0.080	0.074	0.069	0.065	0.061	0.058
0.55	0.080	0.076	0.070	0.065	0.061	0.057	0.054	0.051
0.60	0.070	0.066	0.061	0.057	0.053	0.050	0.047	0.045
0.65	0.061	0.057	0.053	0.049	0.046	0.043	0.041	0.038
0.70	0.051	0.048	0.044	0.041	0.039	0.036	0.034	0.032
0.75	0.042	0.039	0.036	0.034	0.032	0.030	0.028	0.027
0.80	0.033	0.031	0.028	0.027	0.025	0.023	0.022	0.021
0.85	0.024	0.022	0.021	0.020	0.018	0.017	0.016	0.016
0.90	0.016	0.015	0.014	0.013	0.012	0.011	0.011	0.010
0.95	0.008	0.007	0.007	0.006	0.006	0.006	0.005	0.005
1.00	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000

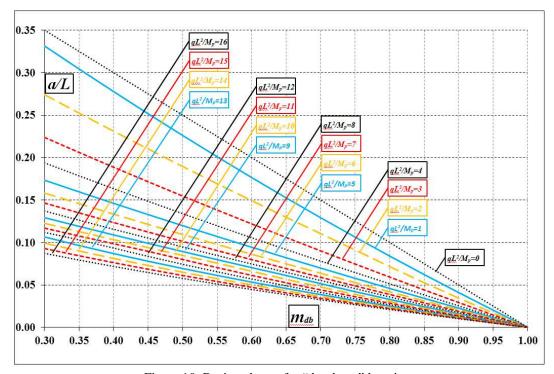


Figure 10: Design abacus for "dog-bone" location

5 CONCLUSIONS

The traditional design philosophy of seismic-resistant structures requires that, in case of seismic events having a return period comparable with the average life of the construction, the structure has to remain in elastic range and has to develop limited lateral displacements in order to determine the minimum discomfort to the activities developed in the construction. Conversely, in the case of destructive seismic events, having a return period of about 500 years, the structure has to be able to dissipate the earthquake input energy by means of plastic excursions whose magnitude has to be limited to values compatible with the local and global ductility which the structure is able to supply. In other words, even though the structure is significantly damaged, collapse has to be prevented aiming to assure the safeguard of the human lives. Therefore, seismic-resistant structures have to be designed to obtain two goals; on one hand, they have to possess sufficient strength and stiffness to fulfil the requirements concerning the serviceability limit state and, on the other hand, adequate ductility and energy absorption capacity to fulfil the requirements regarding the ultimate limit state. While the fulfilment of the first goal is easy to be obtained, the latter generally requires more trouble-some design procedures which should account for the structural behaviour in plastic range.

In particular, it is universally recognized the need to prevent collapse mechanisms having limited dissipation capacity, such as storey mechanisms, and to promote the development of a collapse mechanism of global type. Moreover, it is always necessary the design of structural details, i.e. connections between dissipative zones and non-dissipative zones, able to guarantee an high local ductility supply. In this paper the criteria for designing "dog-bone" connections have been analysed. In particular, depending on the magnitude of the weakening of the beam section, the "dog-bone" location has to be properly selected in order to protect the beam-to-column connections which is one of the goals to be achieved in designing frames adopting such a structural detail. In addition, the obtained results show that the smallest m_{db} value provides the widest range where it is possible to locate the "dog-bones"; in fact, increasing m_{db} the range identified by a reduces up to zero for $m_{db} = 1$.

The provided design abacus for RBS location represents a useful tool to easily understand if the beam-to-column connections are protected or not by the realization of a "dog-bone" having a non-dimensional resistance m_{db} , a non-dimensional distance from the beam-to-column connection a/L and a non-dimensional value of vertical load qL^2/M_P .

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