

## **IN PLANE BEHAVIOR OF PARTIALLY GROUTED MASONRY WALLS USING A NEW CLAY UNIT. LABORATORY MEASUREMENTS AND NUMERICAL SIMULATIONS**

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### **Abstract**

*A new innovative clay brick unit is used for the construction of partially grouted masonry walls. This new unit aims to provide both the required mechanical properties and thermal insulating properties. The behavior of masonry specimens constructed with this unit and thin mortar method under in plane loads is discussed here. The basic mechanical properties of the examined construction system are measured by a series of material tests, prism tests under combined shear and compression and wallets under compression tests. The laboratory measurements are compared with the defined by EC6 values. Following, diagonal compression tests were conducted at the Laboratory of Strength of Materials and Structures (Aristotle University of Thessaloniki) to ungrouted and grouted masonry wallets with different reinforcing details employing horizontal reinforcing steel bars placed at the prefabricated holes of the clay unit. The effect of the reinforcing steel bars in the bearing capacity and in the post peak behavior is investigated. Apart from the experimental investigation, numerical models simulating these tests were developed utilizing all the geometrical properties of the specimens and the mechanical properties of the materials used. The numerically simulated behavior resembles the measured load-deformation response of the tested specimens and the observed actual damage at the end of the tests.*

**Keywords:** Partially grouted masonry, In plane behavior, Laboratory measurements, Numerical Simulations.

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## 1 INTRODUCTION

The vulnerability of unreinforced masonry walls subjected to seismic loads was highlighted during past earthquake events [1, 2]. The employment of reinforcing bars to construct earthquake resistant partially grouted masonry structures has been widely investigated. Manos et al. [3, 4] tested partially reinforced piers with different reinforcing schemes. For the tested piers with a height over length ratio equal to 1 and horizontal reinforcing ratio values larger than 0.085%, the flexural response together with the rather ductile plastic rotation response at the bottom of the wall, similar to a plastic-hinge mechanism. Additionally, some of the specimens exhibited extensive compressive failures on the compression zone. Other researchers [5, 6] investigated the influence of the horizontal shear reinforcement in partially grouted masonry piers subjected to combined horizontal and vertical loads. It was observed that shear reinforcement not only provided additional resistance, but also improved the post-cracking performance. Recent studies investigate the behavior of reinforced masonry walls using new clay units with the appropriate thermal properties in an effort to improve the structures energy consumption together with an acceptable structural performance [7, 8]. Again, the importance of bricks mechanical properties was noted as the deformation of walls appeared to be limited by the brittleness of the units, as toe crushing develops for some walls, leading also to a low dissipation of energy.

An ongoing research of Laboratory of Strength of Materials and Structures deals with partially grouted reinforced masonry walls constructed with a novel clay unit. A key issue in the construction of these walls is the masonry unit employed. The geometry of this new unit was defined using parametric numerical predictions taking into consideration not only the mechanical properties, but also parameters like thermal properties, production cost and ease of construction practice [9, 10]. In this paper the in-plane behavior of ungrouted and partially grouted masonry wallets is discussed. Results are presented from tests of unreinforced masonry wallets or reinforced with horizontal rebars of different diameters, which are subjected to in-plane diagonal compression. The mechanical properties of all the employed materials are defined through testing. Following, numerical predictions of this measured in-plane behaviour are also included. All these results are presented and discussed focusing on the influence of the reinforcing arrangement in the overall in plane response.

## 2 SPECIMEN CONSTRUCTION AND MATERIAL PROPERTIES

The geometry of the employed clay unit is depicted in Figure 1. The basic mechanical properties of this unit were measured at the Laboratory. More specific, unit's compressive strength perpendicular to the bed joint and parallel to the bed joint are measured by compression test according to EN772-1 [11]. The proposed reinforced masonry system uses the construction technique of thin mortar joint. The mechanical properties of the mortar material used, were obtained by material testing according to EN1015-19 [12]. Additionally, tensile tests for the used reinforcing steel bars with diameter 6mm and 8mm were conducted. The above mentioned properties are listed at table 1 and table 2.

The used vertically perforated units with nominal dimensions length=210mm, height=240mm and thickness=300mm had properly shaped to form two horizontal channels in order to embody the horizontal reinforcement (figure 1). Additionally, vertical holes are formed between the clay units used for the vertical reinforcing bars.

All specimens were built by builders following the relevant prototype work conditions. The constructed specimens (1340mm by 1340mm and a thickness of 300mm) were tested under diagonal compression. The used experimental set up are depicted in figure 2. This simple loading scheme to study the in-plane performance of masonry panels is specified by ASTM

E519-15 [13] and by RILEM Technical Recommendations for “Testing and Use of Construction Materials” [14].

<b>Brick unit</b>	
mean compressive strength perpendicular to bed joints ( $f_b$ )	8.12 MPa
mean compressive strength parallel to bed joints ( $f_{b,h}$ )	2.73 MPa
<b>Mortar</b>	
compressive strength ( $f_m$ )	13.47 MPa
flexural strength ( $f_{mt}$ )	2.80 MPa

Table 1: mechanical properties of masonry materials used.

steel bar's diameter	yield stress (MPa)	ultimate stress (MPa)	yield strain	ultimate strain
D6mm	605	650	3.00‰	4%
D8mm	550	657	2.75‰	15%

Table 2: mechanical properties of steel reinforcing bars

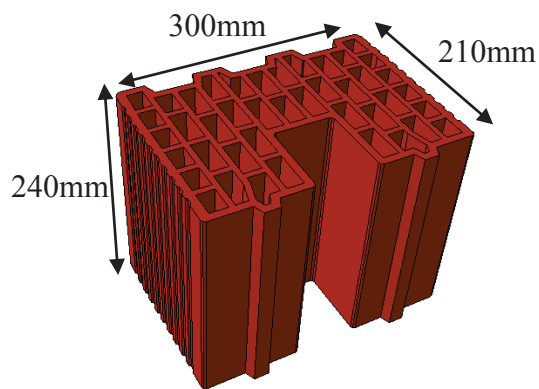


Figure 1: The geometry of the novel brick unit (left) and the employed of horizontal bars (right)

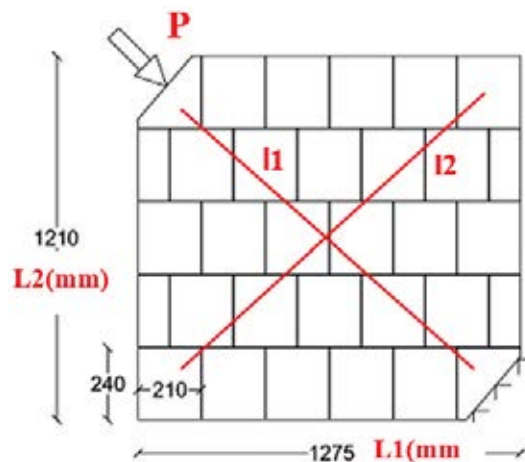


Figure 2: Experimental set-up (left) and the employed of horizontal bars (right)

The vertical compressive load was monotonic and was applied at a relative slow rate being measured by a load cell. Displacement transducers were also used to measure the vertical and horizontal variation of the length of the two main diagonals at both facades of the loaded specimen. By utilizing these displacement transducers, the variation of the diagonal lengths was monitored together with the variation of the applied vertical load throughout the whole of the loading sequence employing an automatic data recording acquisition system. The observed performance for each tested specimen is presented in section 3 in terms of the variation of the equivalent shear stress versus the corresponding shear strain, obtained as described before.

All measurements were used to obtain the performance of each specimen in terms of the variation of the equivalent shear stress ( $\tau_s$ ) versus shear strain ( $\gamma$ ) calculated through equations 1 and 2, as is described in ASTM E519-15 [13]. Each specimen was designed to be tested under diagonal compression along one of its main diagonals having a concrete block at the top and bottom corner of the vertical diagonal of each specimen in order to facilitate the application of the compressive diagonal load (fig. 3).

$$\tau_s = (0.707 * P) / [0.5 * (L1 + L2) * t] \quad (1)$$

$$\gamma = |\delta l1| / l1 + |\delta l2| / l2 \quad (2)$$

*P*: the applied vertical load.

*L1 and L2*: the length of the sides of the wallet as indicated in figure 2.

*l1 and l2*: the length of the vertical and horizontal diagonals the variation of which is monitored with displacement transducers attached on the brick façade of the wallet as indicated in figure 2.

$\delta l1$  and  $\delta l2$ : the variation of the relevant lengths *l1* and *l2* as they occur during the variation of the applied load (*P*).

*t*: the thickness of the masonry panel (neither the thickness of the thermo-insulating attachment nor the thickness of the adhesive mortar are included).

### 3 EXPERIMENTALLY OBSERVED BEHAVIOR

The observed diagonal compression performance of the tested specimens with or without horizontal reinforcing bars is presented and discussed in terms of the variation of the equivalent shear stress ( $\tau_s$ ) versus shear strain ( $\gamma$ ) (equations 1 and 2) together with the observed damage. Firstly, the performance of the unreinforced wallets is given. Figure 4 (right) depicts the observed performance of the unreinforced masonry wallet without any reinforcement, which represents the control specimens. As can be seen the shear strength value is of the order of 0.56MPa and the equivalent shear-stress versus shear strain variation characterizes this performance as being rather brittle. At the same figure (4a) the formation of a typical diagonal tension crack characterizes the observed mode of failure.

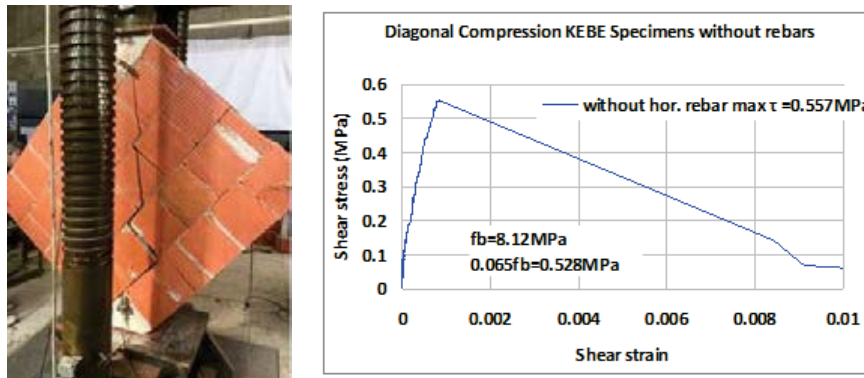


Figure 3: Damage pattern of bare wallet (left) and its response in terms of shear stress versus shear strain (right)

Following, the response of the tested specimens with horizontal reinforcing bars is presented. Figure 4 depicts the observed damage and the variation of the equivalent shear stress ( $\tau$ ) versus shear strain ( $\gamma$ ) (equations 1 and 2) for a specimen with 2 horizontal bars of diameter 6mm at each bed joint. Figure 5 depicts the observed damage and the variation of the equivalent shear stress versus shear strain for a specimen with 2 horizontal bars with diameter of 8mm at each bed joint. As can be seen the shear strength value for the reinforced specimens is slightly increased. The formation of a typical diagonal tension crack characterizes the observed mode of failure for these specimens.

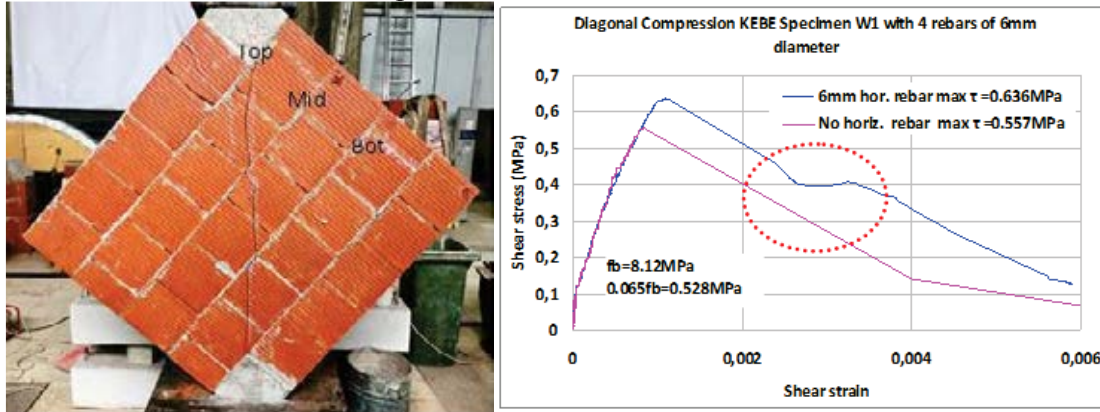


Figure 4: Damage pattern of reinforced wallet with D8mm reinforcing bars and its response in terms of shear stress versus shear strain (right)

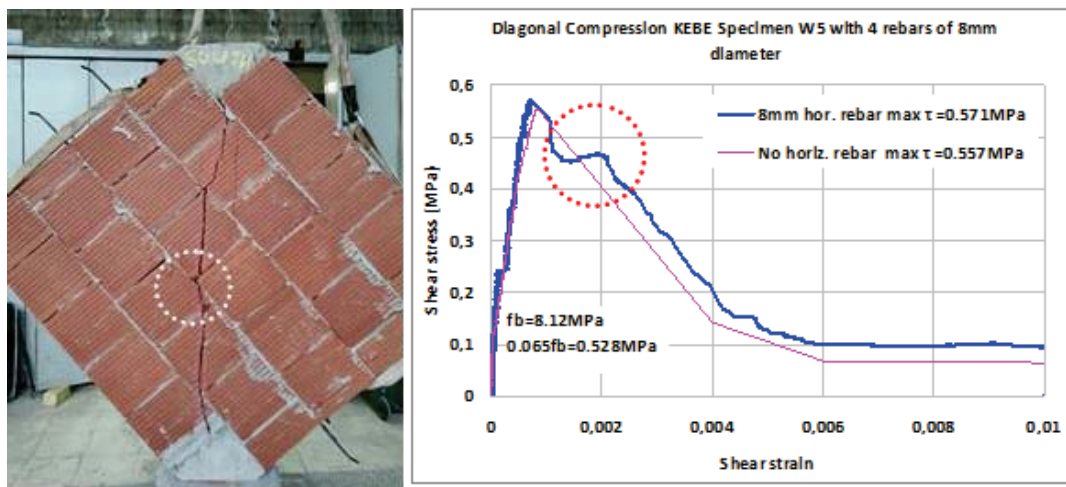


Figure 5: Damage pattern of reinforced wallet with D8mm reinforcing bars (left) and its response in terms of shear stress versus shear strain (right)

#### 4 NUMERICAL MODELING

Three-dimensional finite element numerical models were formed, adopting a macro modeling approach with a homogenized material obeying the Concrete Damaged Plasticity (CDP) constitutive law for the masonry, that can satisfactorily represent the behaviour of brittle materials, like concrete or masonry, with different stress – strain laws for compression and tension. The numerical model resembling the unreinforced wallet was calibrated in order to capable follow the behavior observed at the laboratory. All the parameters used for the constitutive law are listed at table 3. The geometry and details of the numerical model are depicted in figure 6.

Concrete Damaged Plasticity – material model assigned to masonry panel					
Elastic properties		Compressive behavior		Tensile behavior	
Young's Modulus (MPa)	4000	Yield stress MPa	Plastic stain	Yield stress MPa	Plastic stain
Poisson's ratio	0.15	3.60	0	0.48	0
		0	0.01	0	0.01

Table 3: Parameters of CDP constitutive law for masonry material

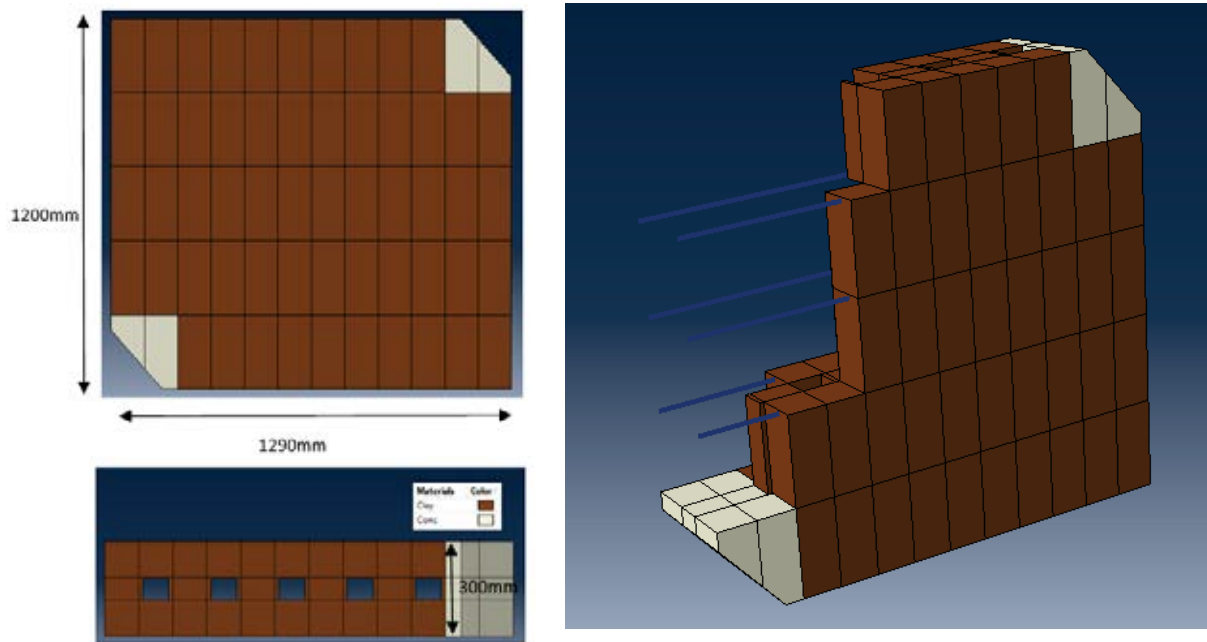


Figure 6: Numerical model. Front view and top view (left) and 3D view of the model with the embedded reinforcing steel bars (right)

The damaged pattern of the unreinforced wallet's numerical model is depicted in figure 7 together with the comparison of shear stress - shear strain response with the corresponding tested specimen. A very good agreement is observed both in the stress – strain response and in the damage pattern observed.

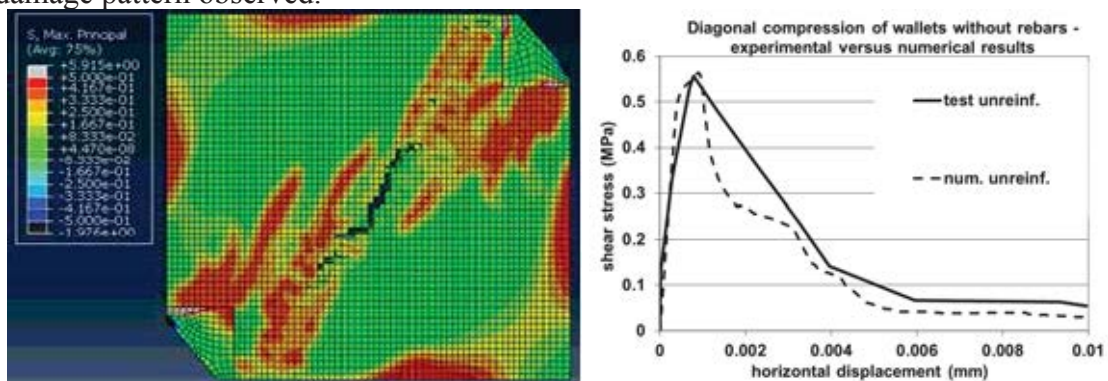


Figure 7: Maximum principal stress (MPa) and damage pattern of unreinforced numerical model at the step of maximum load (left) and its response in terms of shear stress versus shear strain (right)

Following, in the previous model horizontal reinforcing bars are added as shown in figure 6 with wire elements. The reinforcing bars are of diameter 6mm or 8mm as in the tested specimens. These bars are assigned with an elasto-plastic material law obtained by material testing

(section 2). A perfect bond between rebars and the masonry panel is assumed. The damaged pattern of the numerical model and a comparison of shear stress - shear strain response with the corresponding tested specimens is shown in figure 8 and 9 for the model with horizontal bars with diameter 6mm and 8mm respectively. In general, a good agreement is observed both in the stress – strain response and in the damage pattern. Additionally, the developed axial stresses of the horizontal rebars are depicted in figure 10 at the step of maximum load for both reinforced models, in an effort to explain the contribution of the horizontal reinforcing bars in the overall response.

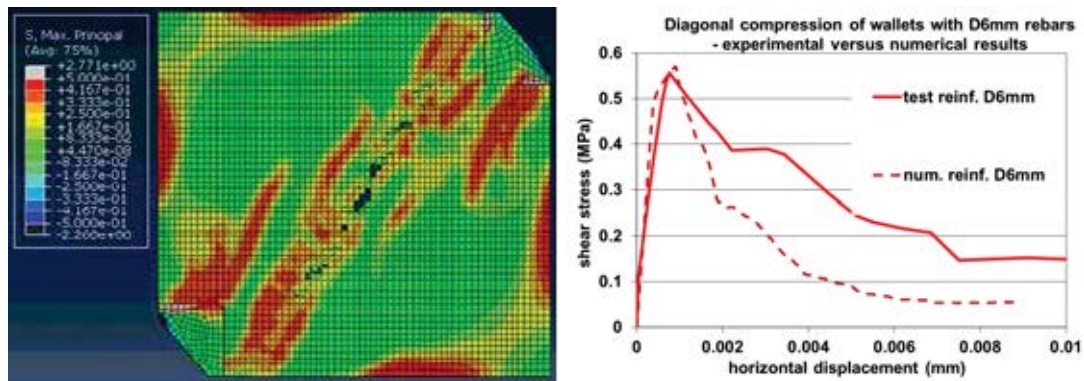


Figure 8: Maximum principal stresses (MPa) and damage pattern of reinforced with D6mm horizontal bars numerical model at the step of maximum load (left) and its response in terms of shear stress versus shear strain (right)

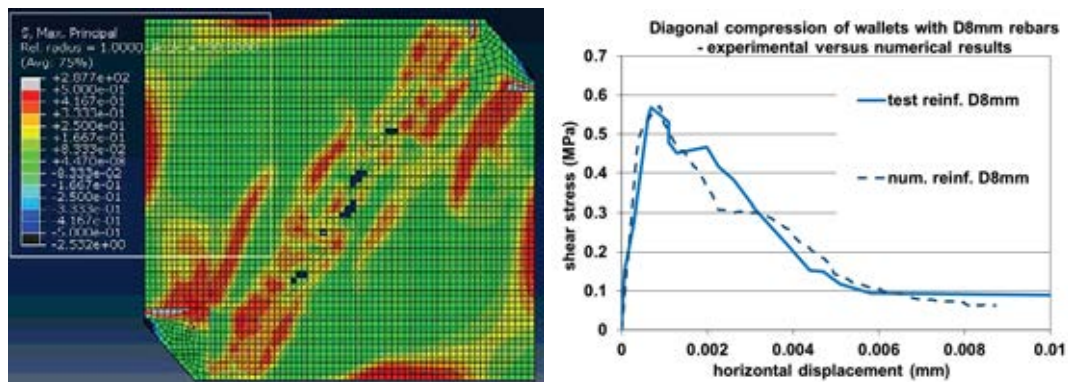


Figure 9: Maximum principal stresses (MPa) and damage pattern of reinforced with D8mm horizontal bars numerical model at the step of maximum load (left) and its response in terms of shear stress versus shear strain (right)

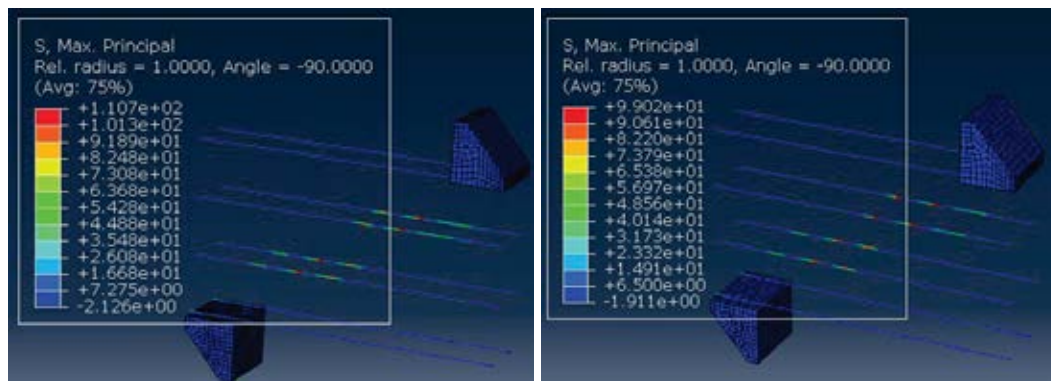


Figure 10: Developed axial stresses (MPa) of reinforcing bars at the step of maximum load for D6mm bars (left) and D8mm bars (right)

## 5 DISCUSSION

Figure 12 depicts the response in terms of equivalent shear stress versus shear strain for unreinforced and reinforced with horizontal reinforcing steel bars with diameter either 6mm or 8mm. The corresponding numerical predictions are also shown in the same figure. In all cases it is clear that there is no remarkable increase of shear strength due to the reinforcing steel bars. Over the literature there are studies reporting similar observations by diagonal compression test either on reinforced masonry wallets [15] or on strengthened wallets with steel bars mounted near masonry's surface [16]. This is explained by the fact that till the maximum load, reinforcement's stresses are not great. When the non-linear behavior occurs and masonry's cracks are widening the reinforcing bars develop greater stress. Thus, the existence of horizontal reinforcing bars seems to improve the post peak response leading to a less brittle declining branch.

The shear strength is highly affected by the clay unit's compressive strength as the diagonal cracking propagates through the clay units. This mode of failure is predicted in Eurocode 6 [17] as the shear strength is prevailed by an upper limit of  $0.065 \cdot f_b$  (units' mean compressive strength). In the examined case this limit is calculated 0.528 MPa, pretty close to the shear strength values obtained by the diagonal compression tests.

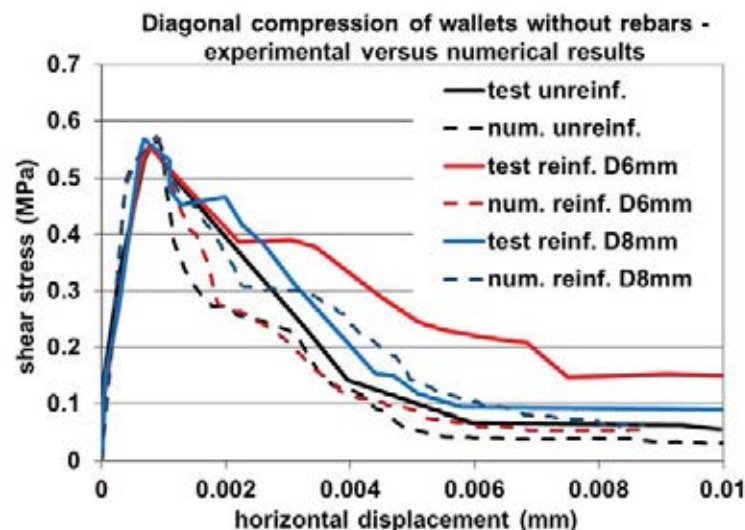


Figure 11: Response of both tested specimens and numerical models for unreinforced and reinforced configuration

## 6 CONCLUSIONS

The behavior of reinforced masonry wallets under diagonal compression is discussed here, mainly focusing on the contribution of the horizontal reinforcing bars in the overall wallet's response. Apart from the experimental observations, numerical models were developed using all the available information about the mechanical properties of the materials used in an effort to numerically reproduce the behavior observed at the laboratory. The main conclusions are enlisted below:

- The horizontal reinforcing bars are not clearly increase masonry's shear strength, but they contribute for the increase on the ductility.
- The observed damage pattern of the diagonal cracking does not change when horizontal reinforcing bars are added and it is directly linked with the compressive strength of clay units used.

- The developed numerical models, after calibrated with the unreinforced specimen's response, can satisfactorily capture the observed behavior of reinforced masonry wallets both in terms of shear stress – shear strain response, but also in the damage pattern.

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